## Instructions

- Don't overstretch; stretch only until you feel a gentle tension in the muscle.
  - Don't bounce.
  - Hold each stretch for at least 5 seconds.
- Continue to breathe evenly throughout the stretch.

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Stretching eases the tension in your muscles and joints and can be done anywhere.

During your lunch hour, take a long walk or go to a nearby gym for a workout. You'll feel refreshed when you get back to work.

Consider incorporating a yoga or Pilates class into your fitness routine to get your muscles loose and flexible.

Safety tips brought to you by: M3 Insurance

## **Stretches for the Manufacturing Setting**

| Neck                 | Stretch Description   |
|----------------------|---|
| Neck                 | <ul> <li>Lower your ear to your shoulder and then roll your chin onto your chest. Then, roll it up to the other<br/>shoulder and back again. Repeat this exercise five times.</li> </ul>  |
| Neck                 | <ul> <li>Turn your head and look over your shoulder. Hold this position for five seconds. Repeat this exercise five<br/>times for each side.</li> </ul>   |
| Arms & Shoulders     | Stretch Description   |
| Shoulder             | Circle your shoulders forward and backward. Repeat this exercise 10 times in each direction   |
| Upper Back & Arm     | <ul> <li>Grab your right elbow with your left hand and stretch your arm across your chest. Hold this position for<br/>five seconds and switch to your other arm.</li> </ul>   |
| Shoulder Stretch     | <ul> <li>Move your arms over your head in a climbing motion. Repeat this exercise 10 times for both arms.</li> </ul>  |
| Shoulder Shrug       | <ul> <li>Inhale and shrug your shoulders to your ears. Hold for five seconds and release.</li> </ul>  |
| Upper Back and Chest | Stretch Description   |
| Upper Back Stretch   | <ul> <li>Hug your legs with your arms while sitting, allowing your chest to rest on your legs.</li> </ul>   |
| Chest Stretch        | <ul> <li>Clasp hands behind back. Gently pull arms upward until you feel a stretch in the chest and front of<br/>shoulders.</li> </ul>  |
| Lower Back           | Stretch Description   |
| Spinal Twist         | • With toes pointing forward, gently rotate upper torso to the side. Hold. Repeat in opposite direction.  |
| Back extension       | <ul> <li>Standing, with your hands supporting your lower back. Then, arch your back slightly for five seconds.</li> <li>Repeat three to five more times.</li> </ul>   |
| Low Back             | <ul> <li>Lean forward, start with hands on your knees and lower back flat. Tighten abdomen and arch lower back<br/>upward (cat stretch). Hold. Repeat</li> </ul>  |
| Legs                 | Stretch Description   |
| Quadriceps           | <ul> <li>Grasp one ankle and gently pull upward on the ankle until the knee is pointing directly toward the floor.</li> <li>Hold. Repeat on opposite side.</li> </ul>   |
| Hamstring            | <ul> <li>Extend one leg with knee straight, heel on floor, and toe extended upward. Bend opposite leg gradually<br/>while putting downward pressure on the thigh of the straight leg. Hold. Repeat on opposite side.</li> </ul> |
| Calf Stretch         | • While leaning against wall, bend front leg and keep rear leg straight, with rear heel flat on floor   |